

## PUFFIN STUCCOAT VENESIA BASECOAT

is a low odour and environment friendly water base acrylic emulsion. This product very suitable as basecoat for Stuccoat Venesia application system.

### Features

- Features
- Water based
- Fast dry
- Low VOC
- Formaldehyde Free
- Heavy Metal Free
- APEO Free
- Carbendazim Free
- Low Odour
- Environment friendly
- Easy application by raskam and wash system

Recommended use

Use as basecoat for Stuccoat Venesia coatings application system

<b>Film thickness and spreading rate</b>	Minimum	Maximum	Typical
Film thickness, dry (um)	80	100	90
Film thickness, wet (um)	125	160	145
Theoretical spreading rate (m <sup>2</sup> / liter)/1coat	2,5	3,5	3

### Physical properties

Colour	Stuccoat Venesia colour chart
Solids (vol %)*	67+/-2
Flash point	Non-flammable

## Application methods

Raskam system

Recommended

## Application data

Mixing ratio (volume)

The paint is ready to use after proper stirring if thinning is required water may be added up to a maximum of 5%

Thinner/ cleaner

Water

## Drying time

Drying time are generally related to air circulation, temperature, film thickness, and number of coats, and will be affected correspondingly.

The figures given in table are typical with:

- Good ventilation (outdoor exposure of free circulation of air)
- Typical film thickness
- One coat on top of inert substrate
- Relative humidity 70 %

Substrate temperature	10°C	23°C	40°C
Surface dry	1h	0,5h	0.25 h
Through dry	4h	3h	2h
Dry to re coat minimum 1	2h	1h	0,5h

Dry to rec oat minimum 2, 3

1. Recommended data given for re coating with the same generic type of paint
2. In case of multi coat application, drying time will be influenced by the number and sequence and by total thickness of previous coats applied-reference is made to corresponding system data sheet
3. The surface should be dry and free from any contamination prior application of subsequent coat

The given data must be considered as guidelines only, the actual of drying time /time before re coating may be shorter or longer depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc., a complete system can be described on a system sheet, where all parameter and special condition could be included.

**Typical paint system**

Wall coating Stucco Venesia paint system

Other system may be specified depending on area of use

**Surface Preparation**

Wall surface must be thoroughly cleaned and free of all dirt, dust, grease, and already 30 days age

**Clean Up**

Clean all equipment with water

**Condition during application**

Apply at a temperature between 10°C and 35°C, Temperature of substrate should be minimum 3°C above the dew point of the air, the temperature and relative humidity should be measured in vicinity of substrate

**Storage**

The product must be stored in tightly closed container and keep container in dry cold, well ventilation space, away from source of heat and ignition.

**Handling**

Handle with care, stir well before use

**Packing size**

1L & 5 L & 20L Set ( Basecoat + Topcoat )