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PT. Indowijaya Sakti Teguh

Jl. Pangeran Jayakarta 121/3-4

Telp : 021- 62313238

PUFFIN EPOXY MULTI LAYER

Two component cycloaliphatic amine cured epoxy with high gloss finishing. This product is high performance top coat multi purpose coatings. Very suitable for concrete, steel and other substrate.

1. Properties.

COLOR	Limited color
GLOSS LEVEL	gloss (75-85)
FILM THICKNESS, DRY (μm)	50-200
FILM THICKNESS, WET (μm)	75-350
THEORETICAL SPREADING RATE (M^2/L)	8-12 m^2
SOLIDS (VOL %)	75% +/- 2
DENSITY (g/cm^3)	1.1
FLASH POINT	100°C \pm 2%
PRACTICAL COVERAGE	ALLOW APPROPRIATE LOSS FACTORS

2. Characteristics

1) Suitable various

Wide range floor coatings system, with level of mechanical and chemical exposure.

Recommended

Industrial, factory, laboratory, hospital, ware house, hangar, food and beverage plant, kitchen, and etc.

2) Surface preparation:

Clean, dry and free from undamaged compatible coatings.

Substrate Minimum Recommended :

The surface must be dry, free from dust and other contaminant

Application:

Brush, roller and airless spray



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Mixing ratio

Base A	:	3
Base B	:	1

Mixing pot life 2-6 hour

Drying and Curing time: Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The shortest time allowed before the next coat can be applied.

Surface (touch) Dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

SUBTRATE TEMPERATURE (°C)	15	23	40
SURFACE DRY (hour)	6	4	2
DRY ON WALK (hours)	24	15	6
Dry to over coat, minimum (hours)	24	15	6
Dry to over coat, minimum (hours)	72	36	24
Dryed/cured for service (days)	10	7	3



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- 1) Product compatibility: Depending on the actual exposure of the Coating system, various primers and topcoats can be used in combination with this product.

Some examples are shown below.

Previous:

Epoxy

Subsequent coat:

Epoxy, polyurethane

3. Precaution

- 1) Ensure to clean the surface before application.

2) Health and safety :

Please observe the precautionary notices displayed on the container.

Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact.

Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

3) Storage :

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care. Shelf life at 23 °C : 12 Month(s)

4. Packing :

1kg, 5kg & 20 kg Set